

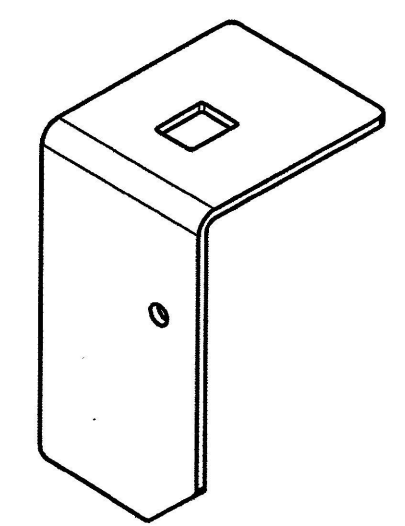
02A-ZM/16/01090-SKUTEČNÝ TVAR DÍLCE S TECHNOLOGICKÝMI PŘÍDAVKY ZOBRAZEN NA LISTU Č.2.

20.10.2016 HRUBÝ

POUŠŤKA NAT.  
NEKOT. RADIUSY  
RADIUS OHYBU  
DEŤKA ZOBVINU

PŘEKLAD  
dne: 17. 12. 2014

PROVEDL/A  
Václav nř.



NOTA :  
- Metal sheet thickness : 3 mm  
- Radii without dimension : R = 3  
- Bend radii : R = 3  
- Unfolded length ( for info ) = 1 mm

14-11-2016  
ARCHIV 3

NZ 14/01402

Condition at time of delivery	
de-scaled (degree of purity SA 2 1/2 acc. ISO 8501-1)	X
without burrs acc. WN 11310	
Permissible top-end rounding during flame cutting (also positive bead acc. WN 10572)	
oil-free / free of grease	
oiled	
oiling permissible	X
Indicate the required condition at time of delivery with an X.	

LASER cutting tolerances					
NOTA : min cutting radius without dimensions R = 1 mm unless otherwise specified					
≤ 30	30 < ≤ 120	120 < ≤ 400	400 < ≤ 1000	1000 <	
± 0,5	± 0,8	± 1,0	± 1,5	± 2,0	

First angle projection	02	Oiled --> Oiled permissible, 108.2±0.5 --> ±1	T48720
General tolerance (GT) in mm	Index	alteration	Change no
Size range	Index	Material: S235JR following EN10025-2	Weight: in kg 0.2
GT coarse	Inspection dim.	Blank no:	PROD. Scale 1:1
L 1 2 3 4	Auxiliary dim.	Title: support battery hood	Sheet: 1 of 2
≤ 30 > 30 > 120 > 400 > 1000	Date	Drawing number	
≤ 30 > 30 > 120 > 400 > 1000	Name	11914.221801	
≤ 30 > 30 > 120 > 400 > 1000	Checked	Repl.	
≤ 30 > 30 > 120 > 400 > 1000	Auth'd	Confidential document	
≤ 30 > 30 > 120 > 400 > 1000	Mcheck	Refer to protection notice ISO 18016	
≤ 30 > 30 > 120 > 400 > 1000	U.LaCesne	Released	
≤ 30 > 30 > 120 > 400 > 1000		Orig.	
≤ 30 > 30 > 120 > 400 > 1000		11914.221801d001	